

STIENEN AGRI AUTOMATION

Stienen is a leading family company (1977) which has its roots in livestock farming. It is in our nature to be very close to our end users. We are a global supplier of innovative automation solutions for poultry and pig houses. Our climate solutions, automation systems, management software and the accompanying peripheral equipment are all developed and produced in-house.

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For compiling air outlet chimneys

- Singel-walled and double-walled
- Compact version (up to 80% reduction in transport volume) or assembled
- Chimney diameters: Ø30 Ø35 Ø40 Ø45 Ø50 Ø56 Ø63 Ø71 Ø82 Ø92





	Article numl Ø30	bers for chim Ø35	ney diameters:	Description
	34.76.10-S	34.76.11-S		Rain cowl + brackets Reduces water penetration. Note, however, that the chimney output will also be reduced.
	34.76.00-S	34.76.01-S		Rain ring, compact High collar preventing ingress of rain.
	34.75.60-S	34.75.61-S		Backdraught shutter, surface mounted Shuts off the chimney when the fan is not active; no weather offluences and unneeded heat loss from the house.
			A	Warning in case of power failure: lack of emergency ventilation capacity, risk of heat draining and lack of control of air volume.
	34.76.40-\$	34.76.41-S		Roof plate with cone One-piece moulded roof sheet with cone for added strength
				Rubber roof cover + mounting kit
2	34.76.20-S	34.76.21-S		This roof cover can be used instead of a roof sheet with cone. Advantage: this roof flashing is much more flexible and adapts perfectly to chimney and roof plate.
_	34.75.29-S	34.75.30-S	SW* 0.5m	Extension ducts, compact
	34.75.39-S	34.75.40-S		Advantage of double-walled chimneys: the 8mm of
		34.75.50-S		nsulating stagnant air between the inner and oute
		34.75.71-S		walls prevents interior condensation caused b cold outside air.
		34.75.81-S		cold outside all.
		34.75.91-S		
	34.76.30-S	34.76.31-S		Stiffening ring Firming inner ring for correct tip clearance of the far and optimal air flow.
		34.72.10-S 34.72.20-S	SW* DW*	Coupling sock Coupling piece and firming outer ring to firmly connectwo chimney parts.
	- 34.30.00	34.01.00 34.30.00	VAR ring coupling set	VAR ring Universal fan ring, with attachment points and coupling kit.
	36.70.41 36.70.61	36.70.43 36.70.63	230V, 1400rpm, 50Hz 400V, 1400rpm, 50Hz	E 1: 1 074 000 1 000 (
	30.31.00	30.32.00	AQC-ZM	AQC air control / measure&air control unit
ATA	30.21.50	30.22.50	AQC-G	Air control unit with air entry cone for accurately measuring and controlling room ventilation.
	34.74.01-S	34.74.02-S	VLI for AQC/VAR	Air entry cone
	34.74.11-S	34.74.12-S	VAI for extended	Type VLI: cone for reducing the air entry resistance (by 20%).
*			ACQ	Type VAI: extended AQC air entry cone
* SW = single-walled				

^{*} SW = single-walled DW = double-walled

	Article num Ø40	bers for chim Ø45	ney diameters:	Description
	34.76.12-S	34.76.13-S		Rain cowl + brackets Reduces water penetration. Note, however, that the chimney output will also be reduced.
	34.76.02-S	34.76.03-S		Rain ring, compact High collar preventing ingress of rain.
	34.75.62-S	34.75.63-S		Backdraught shutter, surface mounted Shuts off the chimney when the fan is not active; no weather nfluences and unneeded heat loss from the house.
			\triangle	Warning in case of power failure: lack of emergency ventilation capacity, risk of heat draining and lack of control of air volume.
	34.76.42-S	34.76.43-S		Roof plate with cone One-piece moulded roof sheet with cone for added strength.
9	34.76.22-S	34.76.23-S		Rubber roof cover + mounting kit This roof cover can be used instead of a roof sheet with cone. Advantage: this roof flashing is much more flexible and adapts perfectly to chimney and roof plate.
	34.75.31-S	34.75.32-S	SW* 0.5m	Extension ducts, compact
	34.75.41-S	34.75.42-S	SW* 1.0m	Advantage of double-walled chimneys: the 8mm of
	34.75.51-S			nsulating stagnant air between the inner and outer
		34.75.73-S		walls prevents interior condensation caused by
				cold outside air.
	34.75.82-S 34.75.92-S	34.75.83-S 34.75.93-S	DW* 1.0m DW* 1.5m	
	34.76.32-S	34.76.33-S		Stiffening ring Firming inner ring for correct tip clearance of the fan and optimal air flow.
		34.72.12-S 34.72.22-S		Coupling sock Coupling piece and firming outer ring to firmly connect two chimney parts.
	34.02.00 34.30.00	34.03.00 34.30.00	VAR ring coupling set	VAR ring Universal fan ring, with attachment points and coupling kit. VAR ring
	36.70.45 36.70.65	36.70.47 36.70.67	230V, 1400rpm, 50Hz 400V, 1400rpm, 50Hz	Built-in fan For diameters Ø71, Ø82 and Ø92 fans can be delivered in ventilation assemblies. 60Hz on demand.
	30.33.00 30.23.50	30.34.00 30.24.50	AQC-ZM AQC-G	AQC air control / measure&air control unit Air control unit with air entry cone for accurately measuring and controlling room ventilation.
single-walled	34.74.03-S 34.74.13-S	34.74.04-S 34.74.14-S	VLI for AQC/VAR VAI for extended ACQ	Air entry cone Type VLI: cone for reducing the air entry resistance (by 20%). Type VAI: extended AQC air entry cone

^{*} SW = single-walled DW = double-walled

	Article numl Ø50	bers for chimi Ø56	ney diameters:	Description
	34.76.14-S	34.76.15-S		Rain cowl + brackets Reduces water penetration. Note, however, that the chimney output will also be reduced.
	34.76.04-S	34.76.05-S		Rain ring, compact High collar preventing ingress of rain.
	34.75.64-S	34.75.65-S		Backdraught shutter, surface mounted Shuts off the chimney when the fan is not active; no weather nfluences and unneeded heat loss from the house.
			A	Warning in case of power failure: lack of emergency ventilation capacity, risk of heat draining and lack of control of air volume.
	34.76.44-\$	34.76.45-S		Roof plate with cone One-piece moulded roof sheet with cone for added strength.
1	34.76.24-S	34.76.25-S		Rubber roof cover + mounting kit This roof cover can be used instead of a roof sheet with cone. Advantage: this roof flashing is much more flexible and adapts perfectly to chimney and roof plate.
	34.75.74-S 34.75.84-S	34.75.34-S 34.75.44-S 34.75.54-S 34.75.75-S 34.75.85-S 34.75.95-S	DW* 0.5m DW* 1.0m	Extension ducts, compact Advantage of double-walled chimneys: the 8mm of nsulating stagnant air between the inner and outer walls prevents interior condensation caused by cold outside air.
	34.76.34-S	34.76.35-S		Stiffening ring Firming inner ring for correct tip clearance of the fan and optimal air flow.
	34.72.13-S 34.72.23-S	34.72.14-S 34.72.24-S	SW* DW*	Coupling sock Coupling piece and firming outer ring to firmly connect two chimney parts.
	34.04.00 34.30.00	34.05.00 34.30.00	VAR ring coupling set	Fan ring Universal fan ring, with attachment points and coupling kit. VAR-KS VAR-KS
	36.70.49 36.70.69	36.70.51 36.70.71	230V, 1400rpm, 50Hz 400V, 1400rpm, 50Hz	Built-in fan For diameters Ø71, Ø82 and Ø92 fans can be delivered in ventilation assemblies. 60Hz on demand.
	30.35.00 30.25.50	30.36.00 30.26.50	AQC-ZM AQC-G	AQC air control / measure&air control unit Air control unit with air entry cone for accurately measuring and controlling room ventilation.
* SW = single-walled		34.74.06-S 34.74.16-S	VLI for AQC/VAR VAI for extended ACQ	Air entry cone Type VLI: cone for reducing the air entry resistance (by 20%). Type VAI: extended AQC air entry cone

^{*} SW = single-walled DW = double-walled

					Ø63 Ø71
	Article numb Ø63	bers for chimr Ø71	ney diameters:	Description	AIR IEYS
	34.76.16-S	34.76.17-S		Rain cowl + brackets Reduces water penetration. Note, however, that the chimney output will also be reduced.	UILDING T CHIMN
	34.76.06-S	34.76.07-S		Rain ring, compact High collar preventing ingress of rain.	BU
	34.75.66-S	34.75.67-S		Backdraught shutter, surface mounted Shuts off the chimney when the fan is not active; no weather nfluences and unneeded heat loss from the house.	,
▼			Λ	Warning in case of power failure: lack of emergency ventilation capacity, risk of heat draining and lack of control of air volume.	í
9/	34.76.46-S	34.76.47-S		Roof plate with cone One-piece moulded roof sheet with cone for added strength.	
1	34.76.26-\$	34.76.27-S		Rubber roof cover + mounting kit This roof cover can be used instead of a roof sheet with cone. Advantage: this roof flashing is much more flexible and adapts perfectly to chimney and roof plate.	
	34 75 35-5	34.75.36-S	SW* 0.5m	Extension ducts, compact	
			SW* 1.0m	Advantage of double-walled chimneys: the 8mm of	
			SW* 1.5m	nsulating stagnant air between the inner and outer	r
		34.75.77-S	DW* 0.5m	walls prevents interior condensation caused by cold outside air.	
		34.75.87-S	DW* 1.0m	cold outside air.	
		34.75.97-\$	DW* 1.5m		
	34.76.36-S	34.76.37-S		Stiffening ring Firming inner ring for correct tip clearance of the fan and optimal air flow.	
	34.72.15-S	34.72.16-S	SW*	Coupling sock	
		34.72.26-S		Coupling piece and firming outer ring to firmly connect two chimney parts.	:
	34.06.00	34.06.50	VAR ring	Fan ring	•
	34.30.00	34.30.02	coupling set	Universal fan ring, with attachment points and coupling kit.	
*	36.70.53 36.70.73	36.70.55 36.70.75	230V, 1400rpm, 50Hz 400V, 1400rpm, 50Hz	Built-in fan For diameters Ø71, Ø82 and Ø92 fans can be delivered in ventilation assemblies. 60Hz on demand.	I
	30.37.00 30.27.50	30.38.00 30.28.50	AQC-ZM AQC-G	AQC air control / measure&air control unit Air control unit with air entry cone for accurately measuring and controlling room ventilation.	
		34.74.08-S 34.74.18-S	VLI for AQC/VAR VAI for extended ACQ	Air entry cone Type VLI: cone for reducing the air entry resistance (by 20%). Type VAI: extended AQC air entry cone	:

^{*} SW = single-walled DW = double-walled

Ø30

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Ø92

	Ø82	Ø92	ney diameters:	Description
	34.76.18-S	34.76.19-S		Rain cowl + brackets Reduces water penetration. Note, however, that the chimney output will also be reduced.
	34.76.08-S	34.76.09-S		Rain ring, compact High collar preventing ingress of rain.
	34.75.68-S	34.75.69-S		Backdraught shutter, surface mounted Shuts off the chimney when the fan is not active; no weather nfluences and unneeded heat loss from the house.
			\triangle	Warning in case of power failure: lack of emergency ventilation capacity, risk of heat draining and lack of control of air volume.
	34.76.48-S	34.76.49-\$		Roof plate with cone One-piece moulded roof sheet with cone for added strength.
19	34.76.28-S	34.76.29-S		Rubber roof cover + mounting kit This roof cover can be used instead of a roof sheet with cone. Advantage: this roof flashing is much more flexible and adapts perfectly to chimney and roof plate.
	34.75.37-S	34.75.38-S	SW* 0.5m	Extension ducts, compact
		34.75.48-S	SW* 1.0m	Advantage of double-walled chimneys: the 8mm of nsulating stagnant air between the inner and outer
		34.75.58-S	SW* 1.5m	walls prevents interior condensation caused by
		34.75.79-S 34.75.89-S	DW* 0.5m DW* 1.0m	cold outside air.
		34.75.99-S		
	34.76.38-S	34.76.39-S		Stiffening ring Firming inner ring for correct tip clearance of the fan and optimal air flow.
		34.72.18-S 34.72.28-S	SW* DW*	Coupling sock Coupling piece and firming outer ring to firmly connect two chimney parts.
	34.07.00	34.08.00	VAR ring	Fan ring
	34.30.02	34.30.02	coupling set	Universal fan ring, with attachment points and coupling kit.
	36.70.57 36.70.77	36.70.59 36.70.79	230V, 1400rpm, 50Hz 400V, 1400rpm, 50Hz	Built-in fan For diameters Ø71, Ø82 and Ø92 fans can be delivered in ventilation assemblies. 60Hz on demand.
	30.39.00 30.29.50	30.40.00 30.30.50	AQC-ZM AQC-G	AQC air control / measure&air control unit Air control unit with air entry cone for accurately measuring and controlling room ventilation.
	34.74.09-S 34.74.19-S	34.74.10-S 34.74.20-S	VLI for AQC/VAR VAI for extended ACQ	Air entry cone Type VLI: cone for reducing the air entry resistance (by 20%). Type VAI: extended AQC air entry cone

DW = double-walled

Composed parts of air outlet chimney

Stienen supplies smart, compact ventilation chimneys. The ventilation chimneys seamlessly fit the AQC measuring and control units and SGS fans. To save on costs, composed chimney parts can be ordered. The table below shows the possibilities and specifications per diameter:

Article nur Ø30	nbers of asser Ø35	nbled chimne Ø40	ys with diam Ø45	eters: Ø50	Description
32.01.50	32.02.50	32.03.50	32.04.50	32.05.50	SMV-XX Measuring fan 12V + mounting brackets.
31.01.50	31.02.50	31.03.50	31.04.50	31.05.50	LMU-XX Measuring fan with air entry cone + SMV + turbulence cross
•••••			•••••		AV-Assembly-XX (without fan)
33.60.53	33.60.55	33.60.57	33.60.59	33.60.61	ZM AQC + VAR + SS couplings without measuring fan
33.70.03	33.70.05	33.70.07	33.70.09	33.70.11	G AQC + VAR + SS couplings with measuring fan
30.60.00	30.61.00	30.62.00	30.63.00	30.64.00	RO-AQC-XX Protection grid for AQC with mounting heights <2850mm
34.70.00-S	34.70.10-S	34.70.11-S	34.70.12-S	34.70.13-S	KO-XX Rain ring + ext. duct 1m + roof sheet, corrugated 178
34.75.00-S	34.75.10-S	34.75.11-S	34.75.12-S	34.75.13-S	KO-XX-C (compact version) Rain ring + extension duct 1m + roof sheet, flat 178

Article nun	nbers of asser	mbled chimne			
Ø56	Ø63	Ø71	Ø82	Ø92	Description
32.07.50	32.08.50	32.09.50	32.10.50	32.11.50	SMV-XX Measuring fan 12V + mounting brackets
31.06.50	31.07.50	31.08.50	31.09.50	31.10.50	LMU-XX Measuring fan with air entry cone + SMV + turbulence cross
•••••	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	•••••		AV-Assembly-XX (without fan)
33.60.63	33.60.65	33.60.67	33.60.69	33.60.71	AQC + VAR + SS couplings without measuring fan
33.70.13	33.70.15	33.70.17	33.70.19	33.70.21	AQC + VAR + SS couplings with measuring fan
30.65.00	30.66.00	30.66.50	30.67.00	30.68.00	RO-AQC-XX Protection grid for AQC with mounting heights <2850mm
34.70.14-S	34.70.15-S	34.70.16-S	34.70.17-S	34.70.18-S	KO-XX Rain ring + ext. duct 1m + roof sheet, corrugated 178
34.75.14-S	34.75.15-S	34.75.16-S	34.75.17-S	34.75.18-S	KO-XX-C (compact version) Rain ring + extension duct 1m + roof sheet, flat 178